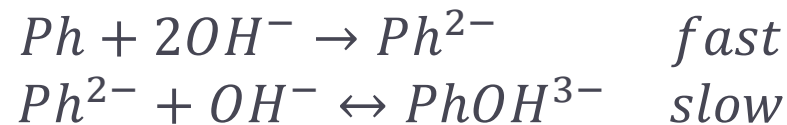


Dye Fading Kinetics Experiment

Obtain Kinetic Parameters from Dynamic Data

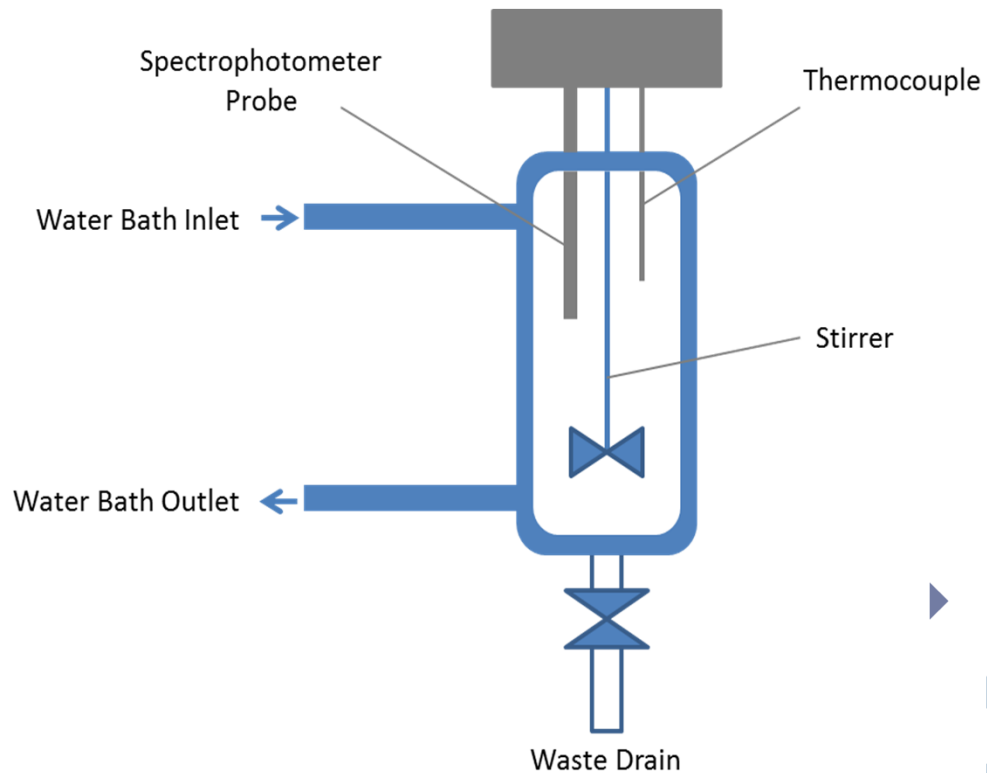
Introduction & Objectives

- ▶ Phenolphthalein desired to be used to find residence time of Industrial CSTR's
- ▶ Temperature Range: 60 – 120 °F
- ▶ Find:
 - ▶ Order
 - ▶ Arrhenius constants
 - ▶ Activation Energy
 - ▶ Heat of Reaction
 - ▶ Equilibrium constant



Experimental Methods

▶ Experimental Apparatus



▶ Experimental Design

- ▶ Isothermal Runs
- ▶ Dynamic Temperature Runs



Theory

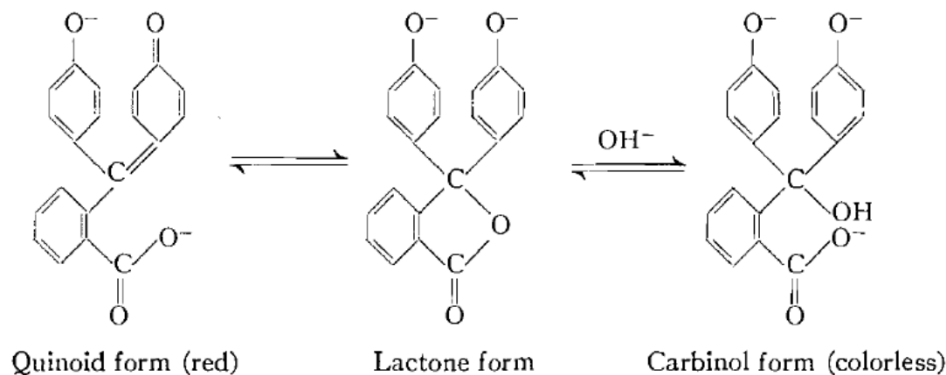
▶ Reaction



▶ Elementary reactions rates

▶ $-\frac{d[Ph^{2-}]}{dt} = -r = k_1[Ph^{2-}][OH^-] - k_2[PhOH^{3-}]$

▶ Beer-Lambert's Law: relates the absorption of light to the properties of the material through which the light is travelling



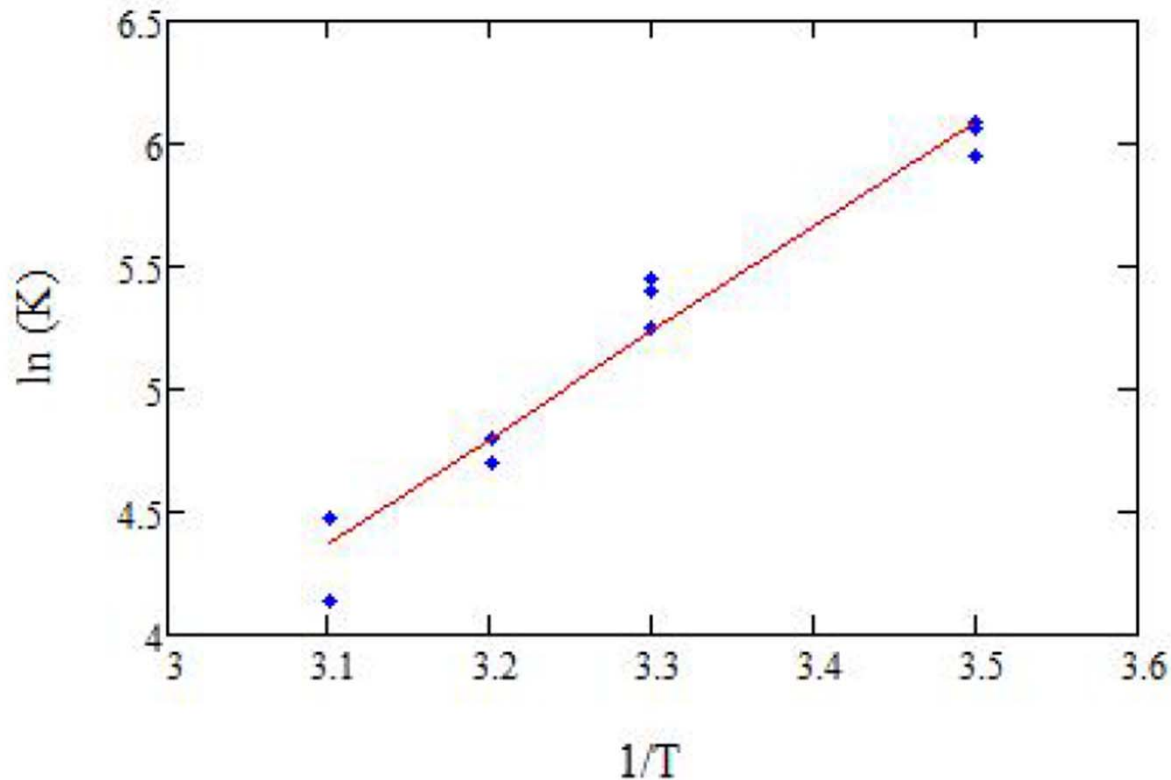
Chen & Laidler, 1959



The Traditional Approach

- ▶ Arrhenius Equation to find E_a and A

- ▶ $k = A \exp \frac{-E_a}{RT}$ or rearranged... $\ln(k) = \frac{-E_a}{R} \frac{1}{T} + \ln(A)$



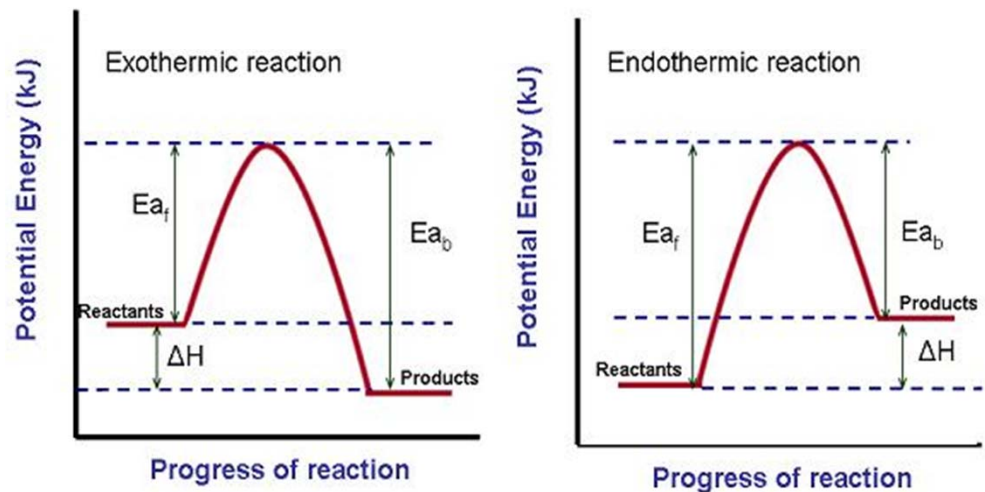
Calculate the Heat of Reaction

- ▶ Van't Hoff Equation to find ΔH°

- ▶ $\ln\left(\frac{K_2}{K_1}\right) = \frac{-\Delta H^\circ}{R} \left(\frac{1}{T_2} - \frac{1}{T_1}\right)$

- ▶ ΔH° from E_a

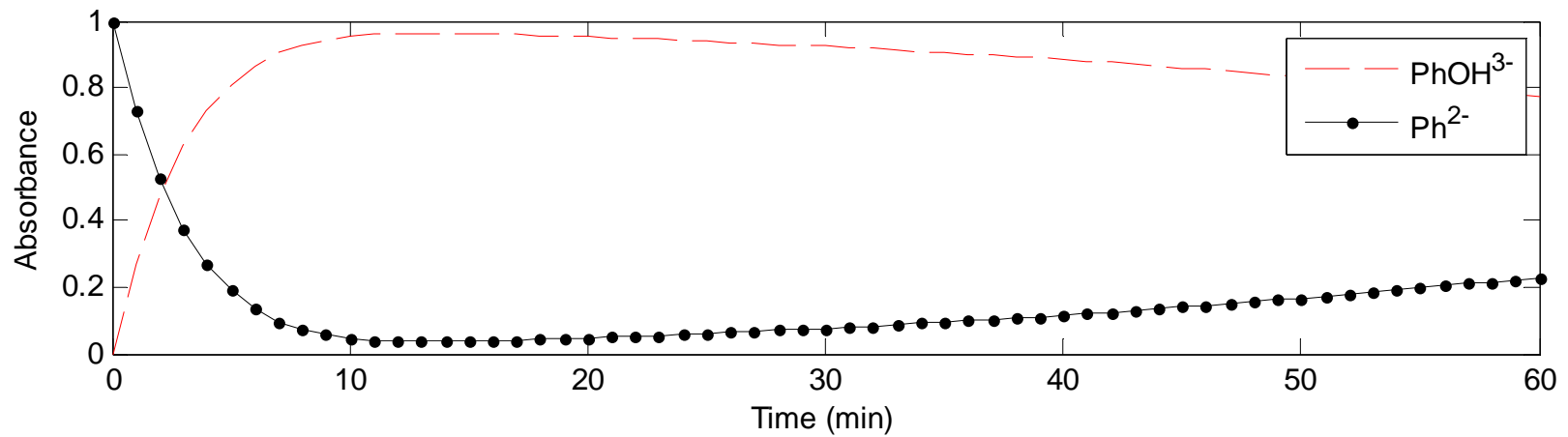
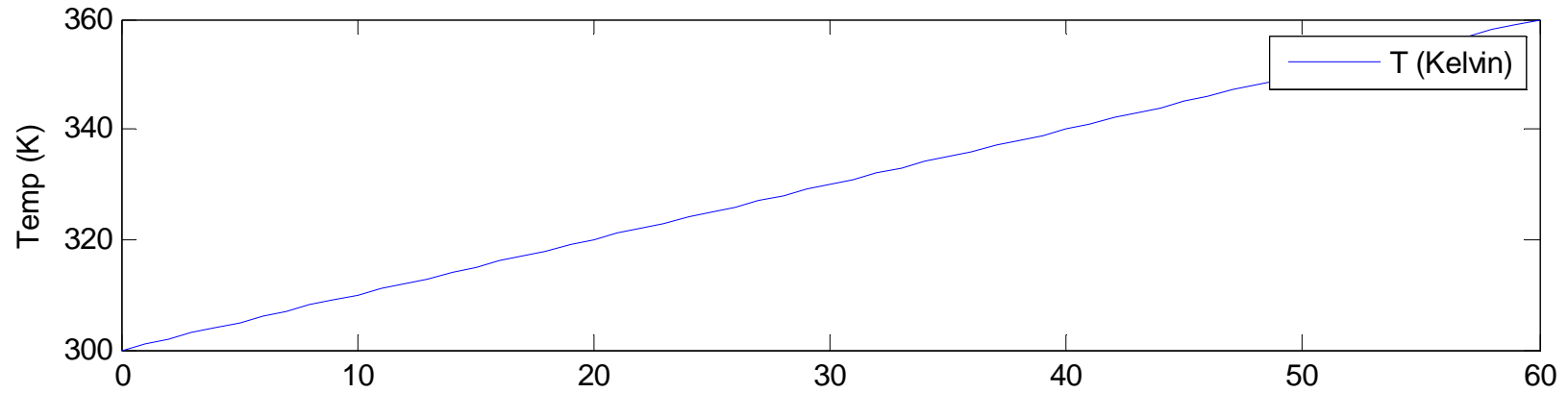
- ▶ $\Delta H^\circ = E_{a(fwd)} - E_{a(rev)}$
 - ▶ Exothermic: $-\Delta H^\circ$



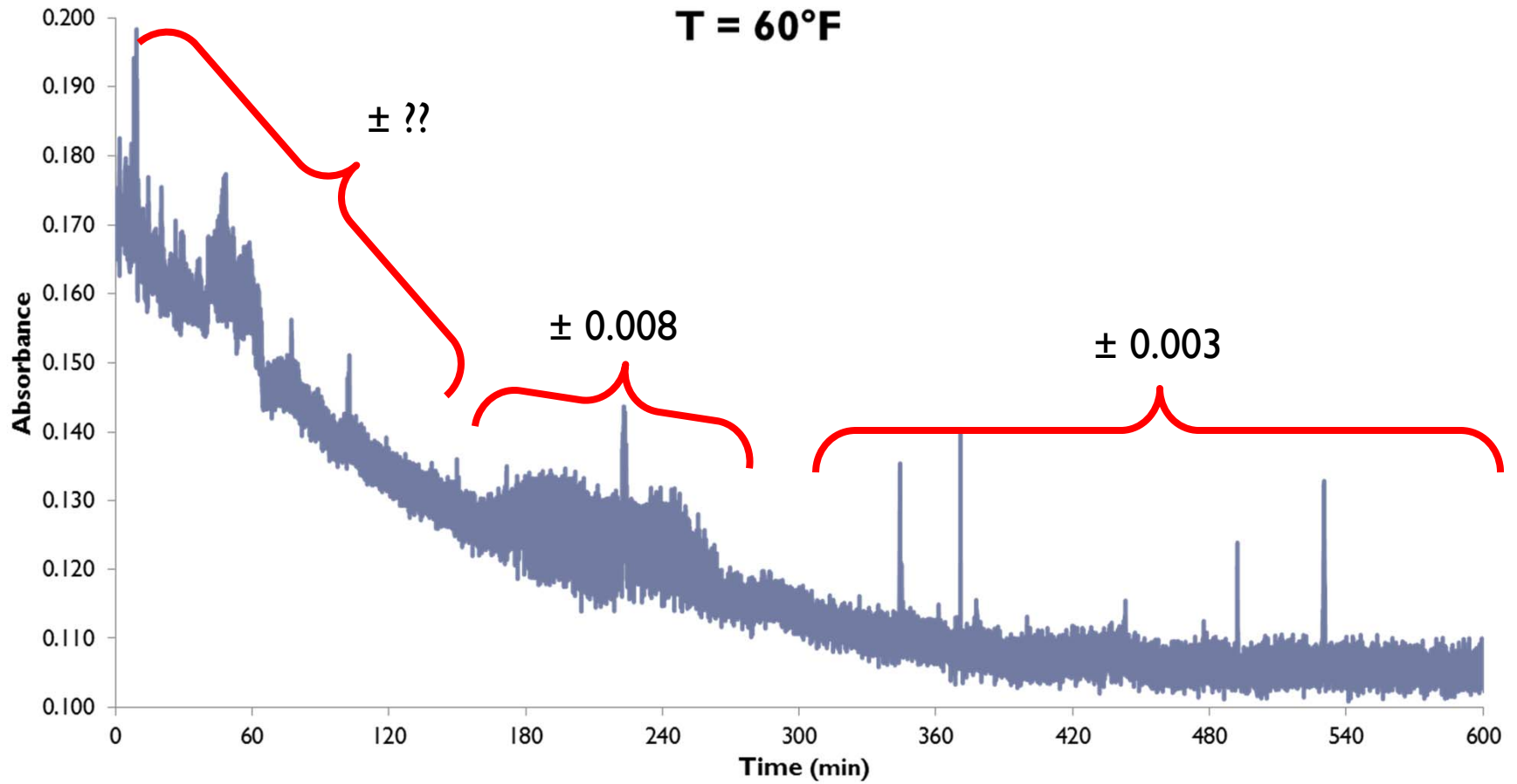
<http://image.tutorvista.com/cms/images/44/Activation%20enthalpy.JPG>



Simulate Dynamics

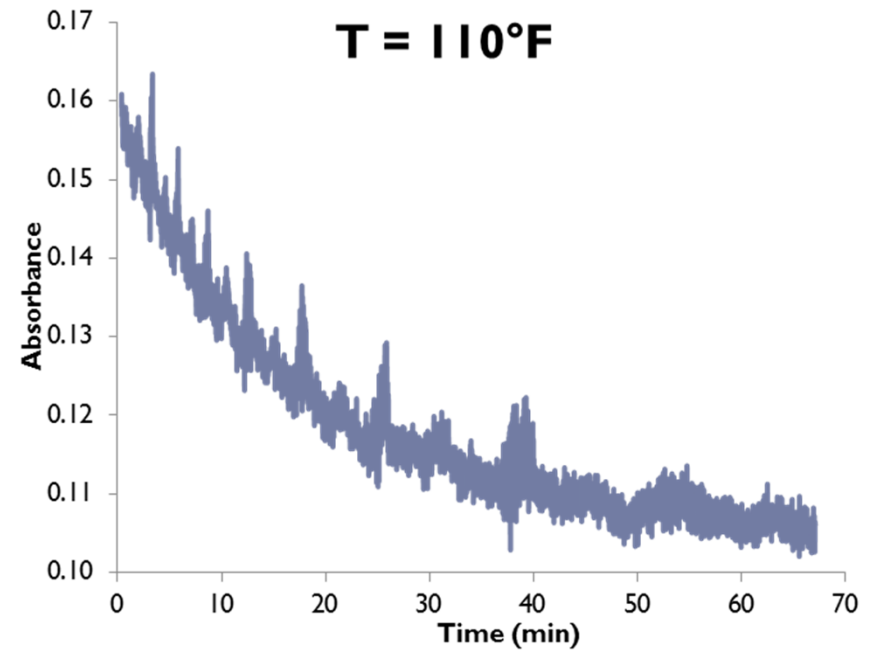
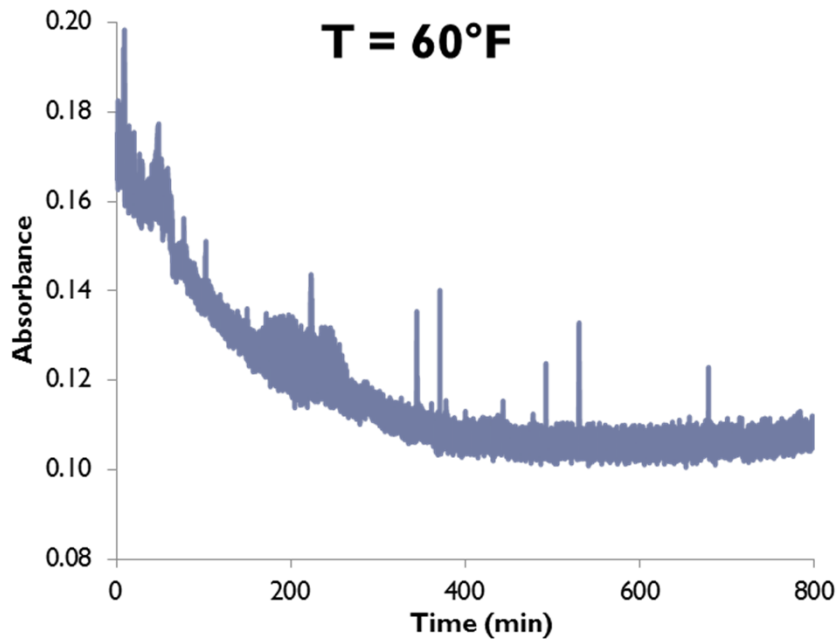
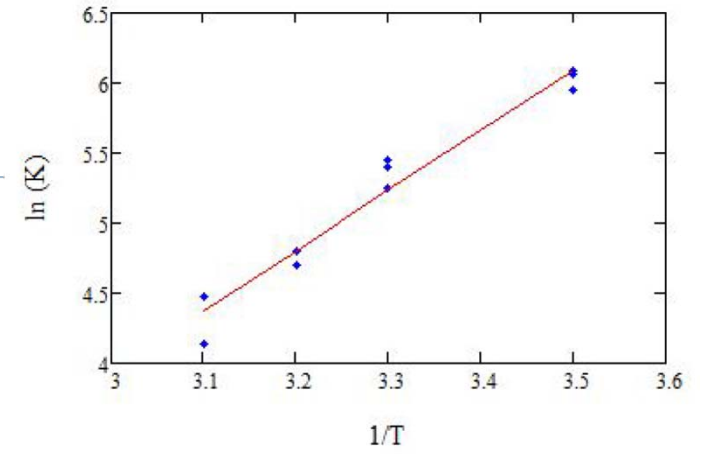


Noise



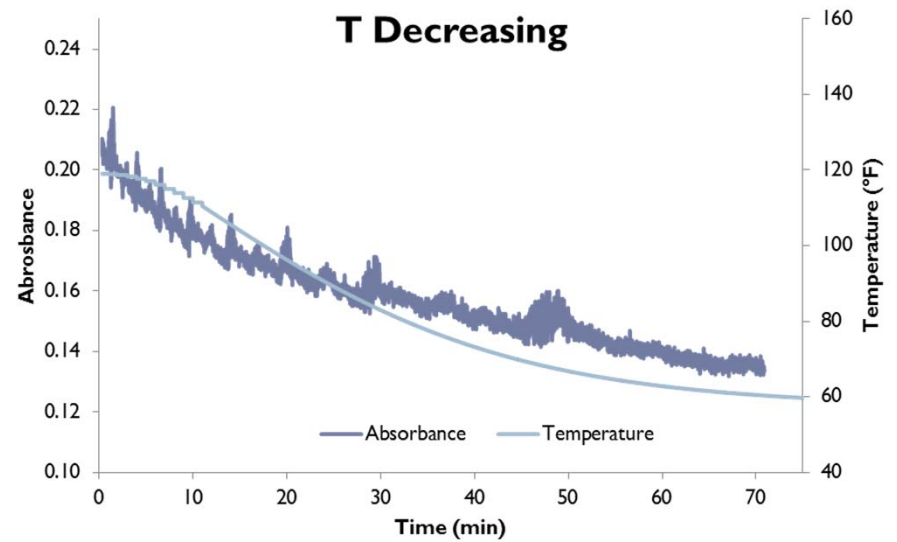
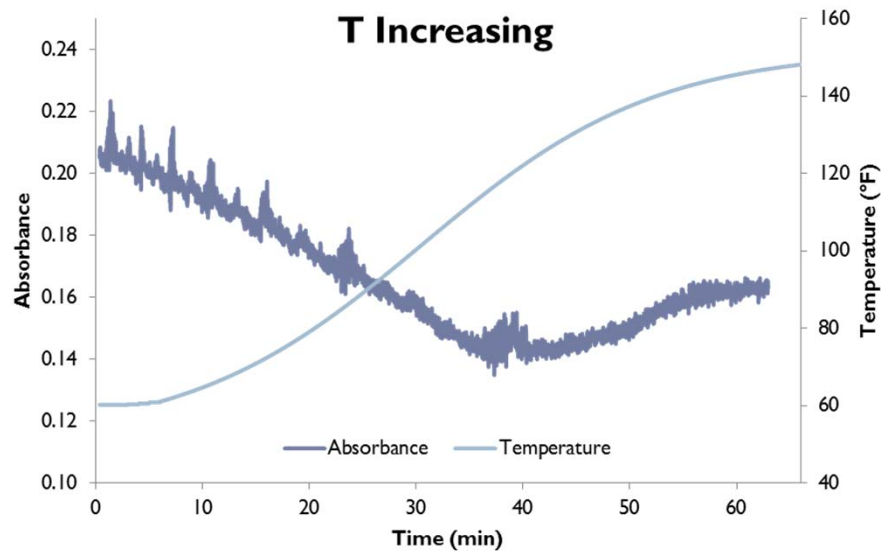
Results – Data Summary

- ▶ Isothermal runs
 - ▶ Equilibrium

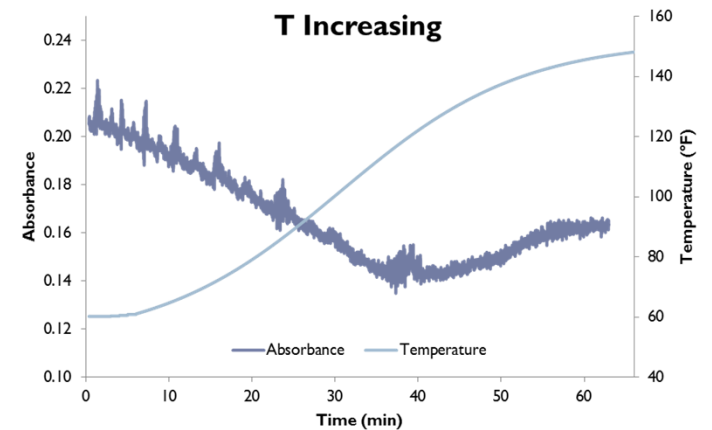
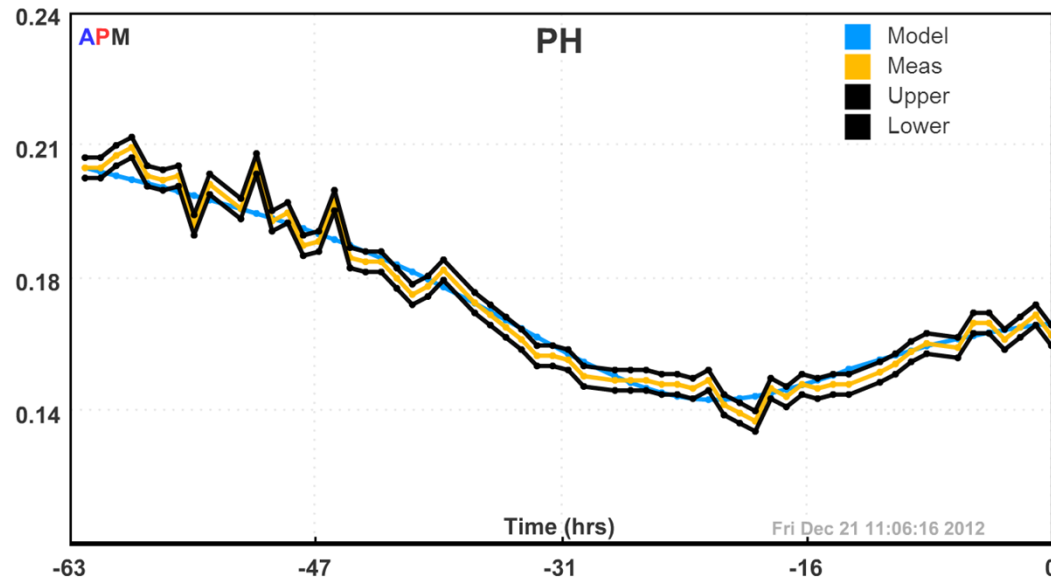


Non-isothermal Runs

- ▶ No clear equilibrium



Estimate with Dynamic Data



- ▶ Solver required 34 Iterations
- ▶ Bounds on E_a and exponents
- ▶ Solution Time: < 1.0 Second

